ARMSCOR

MODEL 30 SHOTGUN

USER'S MANUAL

WARNING:

READ THE INSTRUCTIONS AND SAFETY PRECAUTIONS IN THIS MANUAL CAREFULLY BEFORE USING THIS FIREARM.

DISCHARGING FIREARMS IN POORLY VENTILATED REAS, CLEANING FIREARMS OR HANDLING AMMUNITION MAY RESULT IN EXPOSURE TO LEAD AND OTHER SUSTANCES KNOWN TO THE STATE OF CALIFORNIA TO CAUSE BIRTH DEFECTS, REPRODUCTIVE HARM AND OTHER SERIOUS PHYSICAL INJURY. HAVE ADEQUATE VENTILATION AT ALL TIMES. WASH YOUR HANDS THOROUGHLY AFTER EXPOSURE.

OPERATING INSTRUCTION

TO MAKE GUN SAFE

With hammer cocked, push safety button from left to right until red band is covered (Note: Safety button is in trigger guard bow). This locks trigger and gun cannot be fired. Always lock trigger when gun is loaded.

TO RELEASE SAFETY

Push safety button from right to left exposing red band. Gun is ready to fire.

TO LOAD CHAMBER

Open action fully by pulling back the forearm up to rear position. If gun is locked, press action slide release lever located on rear left side of trigger guard bow. Insert shell directly into chamber and push forearm forward to close action.

TO LOAD MAGAZINE TUBE

With trigger locked, insert shell upward into bottom of receiver and push forward into magazine tube past cartridge stops. Repeat until magazine tube is full.

TO OPERATE

When gun is fired, action automatically unlocks. Forearm can be fully drawn back and pushed forward. This extracts and ejects fired shell, cocks hammer and carries new shell into chamber. Gun is now loaded, double locked and ready to fire.

TO REMOVE LOADED SHELL FROM CHAMBER

Put safety button "on" then press action slide release lever by the finger. Slowly move forearm backward until the shell ejects though ejection port opening facing downward.

TO REMOVE LOADED SHELL FROM MAGAZINE

Turn gun over, trigger guard up, and barrel pointing down. Press cartridge stop left to release shell from magazine. Remove shell and repeat until magazine is empty.

DISASSEMBLY

TRIGGER ASSEMBLY

With pencil point or small screwdriver, eject trigger guard retainer pin from right to left side of receiver. Lift rear part of the trigger guard until guard projection clears stock, then pull back and up.

ACTION SLIDE.

Move forearm backward until shoulders of slide are centered in the square cuts of receiver. Pull action slide upward then fully move forearm forward to free action slide from action slide bar. Now lift the action slide out of the receiver.

CARRIER AND BREECH BOLT

Lift the carrier-front end and slide bolt forward. Pressed the two legs of carrier inward to disengage buttons from receiver hole and pull out carrier. With bolt centered of the receiver square opening, lift the bolt rear end first out of the receiver.

ASSEMBLY

1. **BREECH BOLT:** With its round side facing receiver opening and with extractor forward, insert breech bolt into receiver bottom and slide forward.

2. **BULLET CARRIER:** Draw forearm fully backward, grasp front and sides of the carrier, flat side up. Squeeze carrier sides slightly and engage button ends in proper holes in receiver. Raise front end of carrier and lower to rest over breech bolt.

3. **ACTION SLIDE:** Pull breech bolt back to center in square cuts of the receiver. Move forearm until action bar hook is slightly back of front square cut of the receiver and drop slide into receiver though square cuts. (Make sure action bar hook has corresponding cut in slide).

4. **TRIGGER GUARD ASSEMBLY:** With forearm fully forward hammer in the trigger assembly cocked, insert front end of trigger guard with guide prongs fitting into groove in receiver walls and push forward and down.

5. **TRIGGER GUARD RETAINER LOCK PIN:** Push small end of pin into receiver from left to right. (Before driving in pin, align trigger guard until pin hole shows clear passage).

ACTION SAFETY BUTTON

Farther disassembly of the Trigger Guard Safety Button is not recommended for routine cleaning. These procedures serve as a guide only for qualified gunsmith.

1. Lay down the gun with trigger guard up. Cock the gun. Push safety button to expose red band then change the position of the gun right side-up
2. Using long-nose pliers grip tightly the end portion of safety and rotate safety button 90 degrees clockwise so that plunger is freed from the notch of the safety button. (Notch and slots of safety button will now appear).
3. After rotating the safety button, push it downward to remove. Restrain safety button plunger as it is under spring pressure.

CARE OF SHOTGUN

After firing, run an oil-soaked patch through the bore several times using cleaning rod. Then clean the bore with dry patch. If firearm is to be stored, swab the bore with an oily patch. Likewise, the exterior of the firearm should be wiped with an oily patch to protect the surface from rusting.

WARNING: Before firing, the barrel bore should be cleaned free of grease to ease passage of bullet and to prevent swelled bore or injury to barrel.

CAUTION

The safety in your firearm is correctly designed, fitted and tested. However, any mechanical device can fail. Never point your firearm at anything but a safe target and never rely upon the safety to justify careless handling.

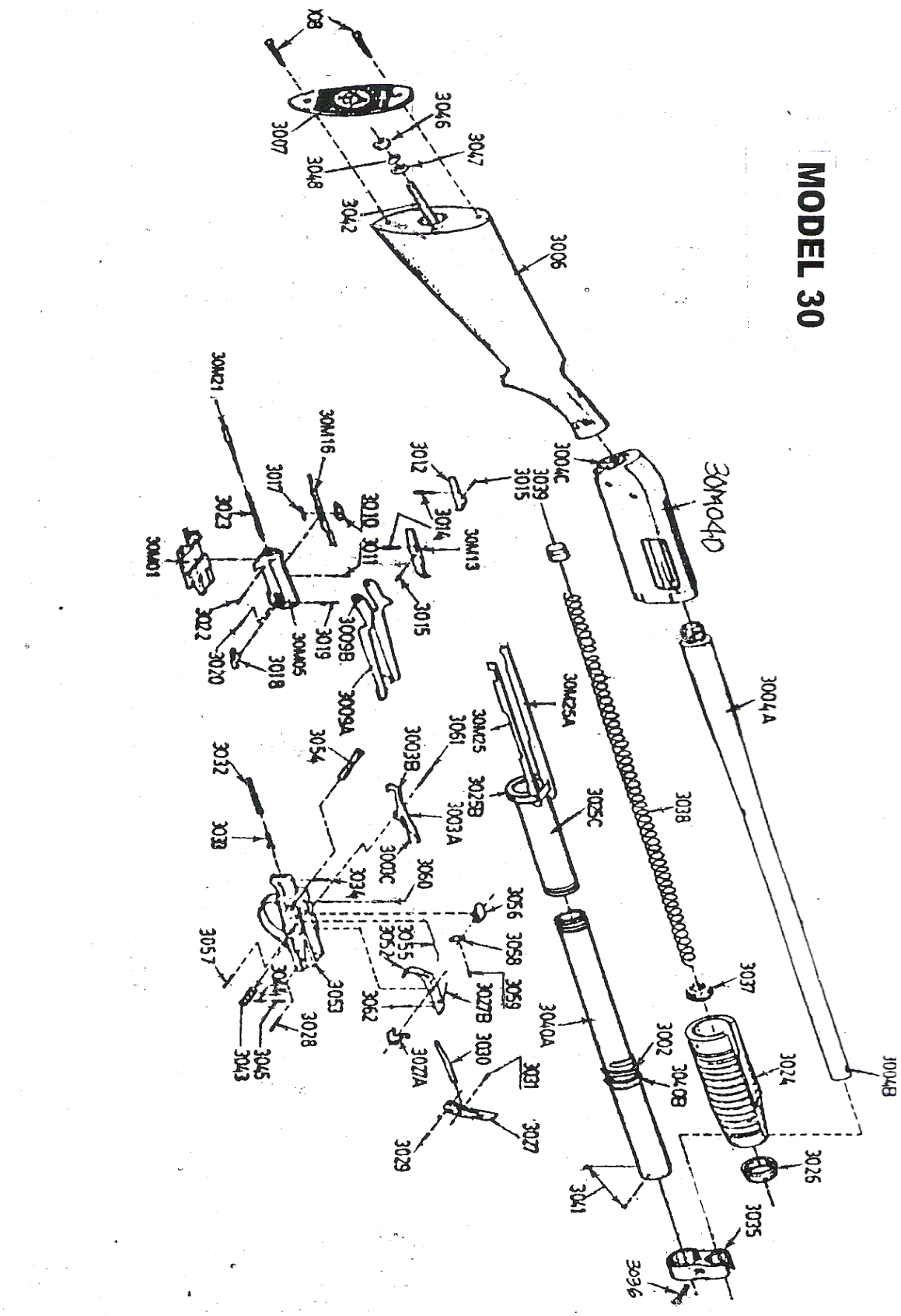
PRODUCT SPECIFICATION

Gauge	12 Ga. Magnum
Chamber	3.00 inches
Action	Pump Action
Magazine Capacity	7 + 1
Barrel Length	20.00 inches
Overall Length	40.00 inches
Length of Pull	13 ½ to 13 ¾ inches
Drop at Heel	2 ½ to 2 5/8 inches
Drop at Comb	1 ½ to 1 5/8 inches
Weight	7.00 pounds
Finish	Blued
Stock	Polymer Forearm & Butt stock without Ammo Pouch
Other	Precision Reamed and Chambered Ordnance Steel Barrel, Cross-Bolt Safety and Damascened Bolt.

PART NAME	**PART NUMBER**
Action Slide	30M01
Action Slide Spring	3002
Action Slide Release Lever	3003A
Action Slide Release Lever Release Spring	3003B
Action Slide Release Lever Retainer Spring	3003C
Barrel	3004A
Front Sight	3004B
Rear Block	3004C
Receiver	30M04D
Bolt	30M05
Butt Sock	3006
Butt Pad	3007
Butt Retainer Screws	3008

Bullet Carrier	3009A
Bullet Carrier Button	3009B
Carrier Operating Cam	3010
Carrier Operating Cam Pin	3011
Cartridge Stop Left	3012A
Cartridge Stop Right	30M13
Cartridge Stop Pin	3014
Cartridge Stop Spring	3015
Ejector	30M16
Ejector Spring	3017
Extractor	3018
Extractor Hinge Pin	3019
Extractor Spring	3020
Firing Pin	30M21
Firing Pin Retainer Pin	3022
Firing Pin Spring	3023
Forehand Operating Handle	3024
Action Slide Bar	30M25
Action Slide Bar Left	30M25A
Action Bar Retainer	3025B
Forehand Operating Tube	3025C
Forehand Operating Sleeve Front Nut	3026
Hammer	3027
Hammer Catch	3027A
Hammer Catch Spring	3027B
Hammer Pivot Pin	3028
Hammer Hinge Pin	3029
Hammer Strut	3030
Hammer Strut Pin	3031
Hammer Spring	3032
Hammer Spring Guide	3033

Hammer Spring Retainer Pin	3034
Magazine Band	3035
Magazine Band Screw	3036
Magazine Cap	3037
Magazine Spring	3038
Magazine Spring Follower	3039
Magazine Tube	3040A
Magazine Ring	3040B
Magazine Tube Lock Screw	3041
Stock Bolt	3042
Safety Button	3043
Safety Plunger	3044
Safety Plunger Spring	3045
Stock Bolt Nut	3046
Stock Bolt Washer	3047
Stock Bolt Lock Washer	3048
Trigger	3052
Trigger Guard	3053
Trigger Guard Retainer Pin	3054
Trigger Guard Retainer Pin Spring	3055
Trigger Lock	3056
Trigger Lock Pin	3057
Trigger Lock Pawl	3058
Trigger Lock Pawl Pin Spring	3059
Trigger Lock Spring	3060
Trigger Pin	3061
Trigger Spring	3062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